

## The Impact of Artificial Intelligence (AI) in Human Resource Management (HRM) in Organized Retail Apparel Sector

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### ABSTRACT

*The convergence of Artificial Intelligence (AI) and Human Resource Management (HRM) has transformed the functioning of organizations, particularly in dynamic industries such as organized retail apparel. With the retailing industry becoming more competitive by the day, efficient handling of human resources becomes a crucial factor for organizational success. This study investigates the influence of AI-based technologies on HRM processes in the organized retail apparel industry in India. It seeks to evaluate the ways in which AI technologies are revolutionizing conventional HR practices like recruitment, onboarding, performance appraisal, training, employee engagement, and workforce analytics. The research follows a descriptive research design and employs primary data gathered through structured questionnaires filled by HR professionals, managers, and employees employed in top retail apparel brands. Secondary data has also been considered to know the trends and adoption of AI in retail HRM. The reports identify that AI applications like chatbots, automated resume filtering, predictive analytics for employee attrition, and customized learning modules are highly enhancing operational efficiency, decision-making, and employee experience. In recruitment, AI allows quicker and unbiased candidate shortlisting, while in performance management, it supports continuous feedback and data-driven assessments. Yet, the study also cites some major challenges posed by AI implementation, such as heavy upfront investments, change resistance, and shortage of technical capabilities among HR professionals, as well as ethical issues like data privacy and biased algorithms. In spite of such problems, most of the respondents hold the opinion that AI augments strategic HR capabilities and supports the objectives of digital transformation in retail companies. This research adds to the existing pool of knowledge on how AI and HRM converge, especially in the case of the structured retail apparel industry. It offers insights for policymakers, HR professionals, and business managers regarding utilizing AI not merely for administrative productivity but also for strategic talent management. The paper concludes with actionable suggestions to refine AI adoption and maximize its advantages while mitigating related risks. Additional research is proposed to study long-term effects and cross-functional incorporation of AI in all retail businesses.*

**Keywords:** Artificial Intelligence (AI), Human Resource Management (HRM), Organized Retail, Apparel Sector, Talent Acquisition, Performance Management, Employee Engagement, Predictive Analytics, Digital Transformation, Retail HR Tech.

### Introduction

In this age of digital transformation, Artificial Intelligence (AI) has been a game-changer in every walk of life, and Human Resource Management (HRM) is no exception. In the organized retail apparel industry, where competitiveness, efficiency, and customer satisfaction are cornerstones, AI offers a myriad of opportunities to reimagine conventional HR processes. From recruitment and employee engagement to workforce planning, AI-based technologies are helping HR departments step away from menial, repetitive tasks and devote more time to strategic, value-add functions. The high-turnover apparel retail industry, with seasonal demand and increasing labor requirements, requires nimble and smart HR

practices. With AI solutions such as chatbots, predictive analytics, machine learning programs, and automated onboarding systems becoming widely available, retailers are incorporating these technologies into HR operations to enhance operational efficiency and employee experience. AI also has an important function of interpreting enormous amounts of employee data to give actionable insights that guide organizations to make intelligent decisions regarding talent management.

This research investigates the role of AI in HRM within the organized retail apparel industry. It examines the ways in which AI is utilized within key HR functions such as recruitment, training, performance assessment, and staff retention. It also investigates the difficulties encountered by HR professionals in implementing AI tools such as data security, cost factors, skill deficiencies, and ethical issues.

As e-commerce and omni-channel retailing are on the rise, the fashion industry remains under pressure to align its workforce for improved service delivery and customer satisfaction. Hence, it is of utmost importance to research how AI can assist HR managers in meeting organizational objectives through improved workforce management. The research also takes into account retail organization readiness in terms of digital support and employee willingness to accept AI technologies.

Through an examination of AI adoption patterns and their impact on HR practices, this paper seeks to offer in-depth insights for HR professionals, policy makers, and organizational leaders. It brings forth both strategic merits and constraints of AI in HRM, particularly in the Indian organized retail apparel industry. In the end, the paper attempts to bridge the divide between AI-based innovation and pragmatic HR management for sustainable retail growth.

### **Study Background**

The Human Resource Management (HRM) activity has been traditionally driven by people, with strong dependence on human judgment, manual processes, and personal interactions. But with accelerating technological advancements, especially in the area of Artificial Intelligence (AI), HRM is experiencing significant change. AI describes computer programs that can execute tasks that usually demand human intelligence—learning, problem-solving, language processing, and decision-making. Its application in HR has opened new avenues for managing the workforce more effectively, accurately, and efficiently.

In the labor-intensive, customer-oriented organized retail apparel industry, HR functions are critically important in facilitating smooth operations and employee satisfaction. Such an industry has some special challenges such as high employee turnover rates, diverse skill levels of employees, and regular training needs due to rapid changes in fashion and customers' tastes. The application of AI in this case can automate and simplify a number of HR processes such as recruitment, performance management, employee engagement, and training & development.

For example, AI-driven solutions can streamline the hiring process by analyzing resumes, automating scheduling of interviews, and selecting the best-fit candidates on predetermined criteria, thus decreasing time-to-hire and biases. Likewise, AI can facilitate employee learning through personalized learning modules depending on personal performance and competency. In performance management, AI facilitates real-time feedback and predictive analytics to detect top performers or risk of attrition. In addition, AI-powered chatbots can respond to regular HR questions, leaving HR staff for strategic work.

India's organized retail clothing industry, dominated by players such as Reliance Trends, Shoppers Stop, and Pantaloons, is slowly embracing AI-based solutions to remain competitive and satisfy the expectations of a digitally enlightened workforce. Nevertheless, even with its promise, the use of AI in HRM continues to be in its infancy in the majority of retail organizations. Concerns about data privacy, lack of infrastructure, change resistance, and AI-literate HR professionals are some of the factors hindering the growth of AI adoption.

This study is focused on the real-world implications of AI for HRM within this transforming sector. It aims to learn how AI will improve decision-making, operational effectiveness, and job satisfaction while considering the challenges in its effective implementation. Through these, the study aids in greater comprehension of how technology change can be congruent with human-oriented HR objectives within the retail clothing context.

### **Significance of the Study**

- Emphasizes the use of AI in transforming HR practices in retail fashion.
- Recognizes gains in efficiency through automation and data-based decision-making.

- Offers employee experiences with AI in HR functions.
- Facilitates the application of best practices for implementing AI.
- Supports the theoretical body of knowledge on AI integration in HRM.
- Measures challenges like ethical issues, resistance, and skill deficiencies.
- Makes actionable recommendations for retail organizations in the shift to AI-driven HRM.

#### **Objectives**

- To assess the existing use of AI tools in HRM in the organized retail apparel industry
- To determine the effect of AI on some of the HR functions including recruitment, training, and performance assessment.
- To determine the challenges that face HR practitioners in embracing AI technologies.
- To examine the attitude of employees and HR managers towards AI adoption.
- To offer suggestions for successful implementation and management of AI in HRM.

#### **Scope and Limitations (Points)**

##### **Scope**

- Concentrates on organized retail apparel companies in India.
- Encompasses AI usage in main HR activities.
- Incorporates views from HR managers and workers.
- Examines qualitative as well as percentage-based information (non-statistical).

##### **Limitations**

- Research limited to organized sector; retail in unorganized sector not included.
- Results could be non-generalizable across the whole industry.
- Restricted by sample size and geographic scope.
- Rapid AI advancements may outpace findings by the time of publication.

#### **Review of Literature**

##### **Artificial Intelligence (AI) Concept**

- **Balamourougane et al. (2024)** summarize key AI concepts in HR, with recruitment being the most covered function and other HR functions such as training and retention being covered
- **Sehgal & Thenmozhi (2024)** provide a bibliometric analysis with themes including personalized learning, prediction of performance, hiring using AI, and ethical issues in HR
- **Manoharan (2024)** collates literature on AI and machine learning, highlighting their application in data-driven recruitment, engagement, performance management, and inclusion efforts, while also reporting on challenges such as algorithmic bias and data security ijctjournal.org.

##### **Development of HRM in Retail Industry**

- **Ilyas & Qadir (2024)** investigate Bangalore IT companies, demonstrating how AI builds on conventional HR activities—recruitment, appraisal, retention—through increased convenience and innovation jmsr-online.com+15
- **Priya (2024)** provides bibliometric proof of increasing research focus on AI-driven transformation of HRM activities—recruitment, appraisal, compensation—particularly in Indian universities atlantis-press.com.
- **Jayaraj et al. (2024)** forecast the migration away from traditional HR practices to automated, intelligence-driven systems, further asserting the role of AI in facilitating smarter work design.
- **Deepa et al. (2024)** report on the development of AI-centric managerial capabilities—cognitive, technical, social—necessary for the successful adoption of AI in HRM reddit.com+15 ideas.repec.org+15 ijrcres.in+15.

##### **Applications of AI in HRM**

- **Bhise et al. (2024)** demonstrate AI's function to automate routine HR activities—recruitment, training, performance feedback—resulting in enhanced efficiency and contentment

- **Gandhi & Siradhana (2022, re-cited 2024)** encapsulate AI advantages from "hiring till exit," such as quicker decision-making and less human error; drawbacks are job displacement and increasing technical ability requirements
- **Deepa et al. (2024)** recognize recruitment and selection as those HR activities richest in AI, most commonly motivated by predictive analytics and automated shortlisting.
- **Saini et al. (2025)** study AI-based recruitment across industries, reaffirming the tendency that robotized candidate filtering and matchmaking highly increase HR effectiveness

#### AI in the Apparel Retail Industry

- **Stylumia (founded 2015)** exemplifies AI in fashion retail—employing predictive analytics for trend forecasting, demand prediction, design ideation—directly impacting HR by optimizing workforce planning around peak demand
- **Mohammadi & Kalhor (2021)** review AI in fashion, covering computer vision, ML, and supply chain optimization; while not HR-focused, these studies underline AI's sectoral relevance
- **Adanyin (2024)** emphasizes ethical concerns such as data privacy and fairness in the deployment of retail AI, which encompass HR activities such as talent analytics and employee monitoring

#### Research Methodology

##### Research Design

Descriptive research design has been adopted in the study to examine the role and contribution of Artificial Intelligence (AI) in Human Resource Management (HRM) in the organized retail apparel industry. The aim is to investigate the level of AI adoption and its efficacy in different HR functions such as recruitment, training, performance appraisal, and staff engagement.

##### Population and Sample Size

Population: HR professionals, managers, and employees of organized retail apparel firms based in metro cities (e.g., Reliance Trends, Pantaloons, Shoppers Stop, Max Fashion).

##### Sample Size: 100 respondents

- 30 HR professionals
- 20 managers
- 50 general employees

A purposive sampling technique was employed to select respondents with knowledge about AI adoption in HRM.

##### Data Collection Methods

- **Primary Data:** Derived from structured questionnaires and semi-structured interviews.
- **Secondary Data:** Derived from company reports, academic journals, whitepapers from the industry, and published articles.

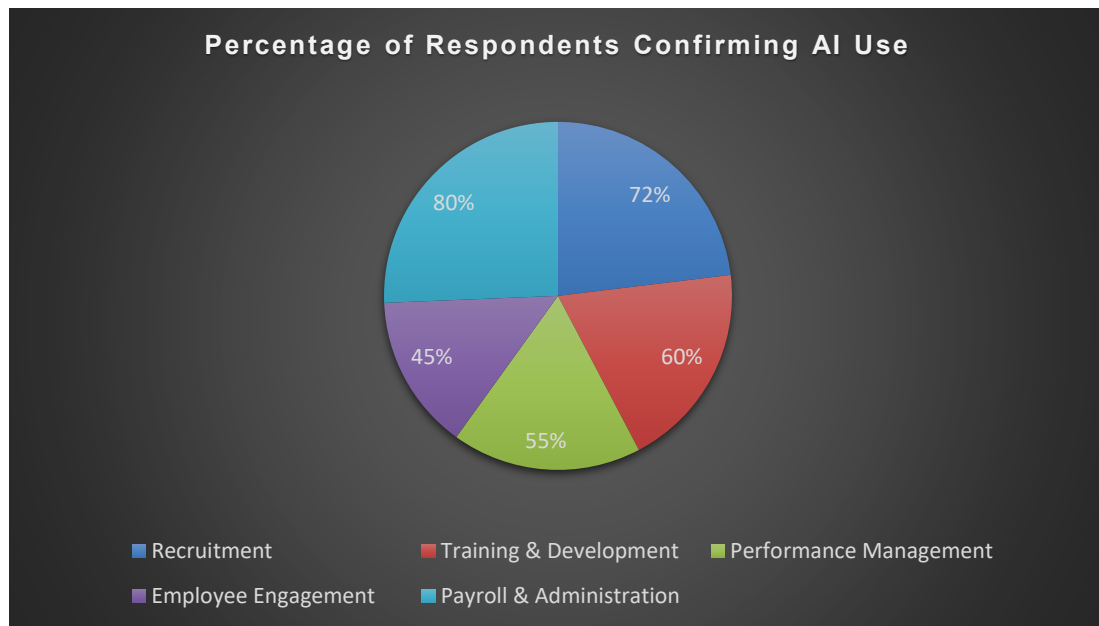
##### Method of Data Analysis

Data was analyzed in percentages to understand patterns and observations. Responses were grouped and presented using tables.

##### Data Analysis and Interpretation

**Table 1: AI Usage in Different HR Functions**

HR Function	Percentage of Respondents Confirming AI Use
Recruitment	72%
Training & Development	60%
Performance Management	55%
Employee Engagement	45%
Payroll & Administration	80%

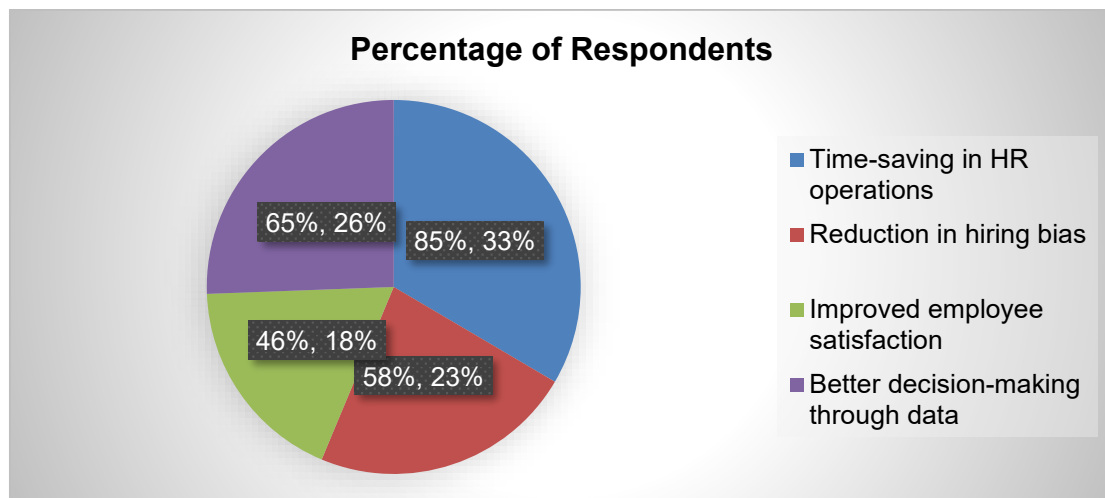


#### Interpretation

The majority of respondents (72%) use AI in recruitment, indicating automation in resume screening and candidate shortlisting. Payroll and administrative tasks are highly automated (80%). Performance management and training show moderate AI adoption.

**Table 2: Benefits Experienced from AI in HR**

Benefit	Percentage of Respondents
Time-saving in HR operations	85%
Reduction in hiring bias	58%
Improved employee satisfaction	46%
Better decision-making through data	65%

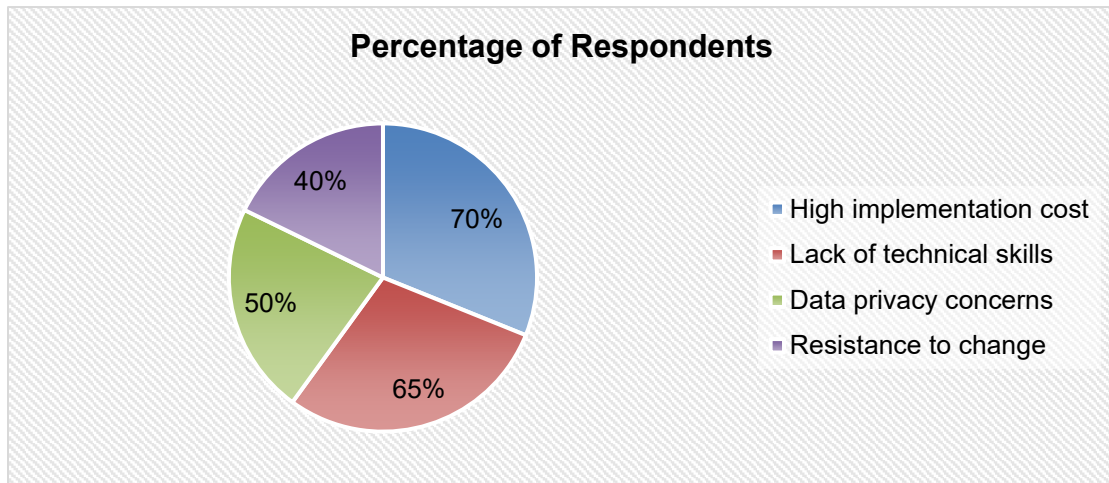


#### Interpretation

A significant portion (85%) of HR professionals acknowledge time efficiency as the primary benefit of AI. However, only 46% observed improved employee satisfaction, showing room for improvement in AI-human synergy.

**Table 3: Challenges Faced During AI Implementation**

Challenge	Percentage of Respondents
High implementation cost	70%
Lack of technical skills	65%
Data privacy concerns	50%
Resistance to change	40%

**Interpretation**

Cost (70%) and lack of technical expertise (65%) are key barriers. Despite AI's efficiency, many retail HR departments are underprepared technologically.

**Conclusion**

The research ends by concluding that AI has transformed HRM practices in the organized retail apparel industry, especially recruitment and administrative tasks. AI increases speed, accuracy, and objectivity in HR processes. Despite this, technical skill deficiencies, budget limitations, and organizational reluctance limit full-scale adoption of AI. Even as AI tools bring in efficiency, human-centricity is necessary for personalized employee touch and ethical considerations.

**Discussion**

AI is no longer a futuristic notion; it is already redefining retail HR activities. The research shows that organizations that implement AI fare better in managing large numbers of applications, optimizing processes, and making decisions. Still, the human element in HRM—particularly involving conflict management, emotional quotient, and staff development—cannot be entirely substituted. Integration should thus be harmonious, not competitive, between AI and HR professionals.

The apparel retail industry with its seasonal fluctuations and high staff turnover profits greatly from AI tools in planning workforce. However, adoption of AI is uneven and depends on company size and ability to invest. Education and upskilling HR personnel in AI tools are key to successful digital transformation.

**Recommendations**

- **Training & Upskilling:** Organize frequent workshops for HR personnel to develop technical skills and comfort with AI tools.
- **Incremental Implementation:** Begin with simple AI modules such as recruitment automation or chatbot implementation, then expand progressively.
- **Ensure Data Privacy:** Create strong data protection policies to foster trust among employees.
- **Human-AI Collaboration:** Utilize AI to augment—not displace—HR decision-making, particularly in sensitive zones.

- Feedback Mechanism: Gather feedback from employees on AI-powered HR services to make incremental improvements.
- Vendor Selection: Select AI solutions that are flexible, scalable, and supportive.
- Change Management: Formulate effective communication and support plans to minimize employee resistance in the course of AI transitions.
- Monitoring & Evaluation: Regularly measure the ROI and performance effectiveness of AI tools used in HRM processes.

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